

## Overview



Milltronics BW500 is a full feature integrator for use with both belt scales and weighfeeders. Milltronics BW500/L is an integrator for use in basic belt scale or weighbelt applications.

## Benefits

- Automatic zero and electronic span calibration
- Alarms for rate, load, speed, or diagnostic error
- On-board Modbus and optional: PROFIBUS DP, Modbus TCP/IP, PROFINET, EtherNet/IP, and DeviceNet
- Comprehensive weighfeeder control functions
- PID control and on-line calibration with optional analog I/O card
- Differential speed detection with second speed sensor
- Moisture meter input with optional analog I/O card for calculation of dry weight
- Inclinator input with optional analog I/O card to compensate for conveyor slope
- Suitable for belt scale custody approval
- Measurement Canada, OIML, MID, EAC, and NTEP approved

2

## Application

Milltronics BW500 and BW500/L operate with a belt scale and a speed sensor. Belt load and speed signals are processed for accurate flow rate and totalized weight of bulk solids.

BW500 can take on lower level control functions traditionally handled by other devices, and it supports popular industrial communication buses. Its proven load cell balance function eliminates matching of load cells.

The PID function may be used for rate control on shearing weighfeeders - where belt loading is constant - but can also control pre-feeding devices. Operating in tandem with two or more weighfeeders, the BW500 may be used for ratio blending and controlling additives. Batching, load out, and alarm functions are also provided by the BW500.

## Integrator selection guide

	<b>BW500 (advanced feature set)</b>	<b>BW500/L (basic feature set)</b>
PID control	With optional I/O card	N/A
Differential speed detection	Standard	N/A
Online calibration	Standard	N/A
Trade approval (OIML, MID, Measurement Canada, GOST, NTEP)	Optional	N/A
SmartLinx communications (DeviceNet, PROFINET, Modbus, TCP/IP, EtherNet/IP, and PROFIBUS DP)	Optional	Optional
Modbus	Standard	Standard
Ratio blending and batching	Standard	N/A
Moisture and incline compensation	<ul style="list-style-type: none"> <li>• With optional I/O card, or</li> <li>• Parameter set</li> </ul>	Parameter set
Multi Span	Standard	N/A
RD500 connectivity	Standard	Standard
Relay output	5	2
Time/date stamped printing	Standard	N/A
mA output	3 <sup>1)</sup>	1
mA input	2 <sup>1)</sup>	0

<sup>1)</sup> mA input/output for BW500 is based on I/O card

# Weighing Electronics

## Stand-alone electronics

### Belt scales

#### Milltronics BW500 and BW500/L

#### Technical specifications

##### Milltronics BW500 and BW500/L

###### Mode of operation

Measuring principle	Belt scale integrator
Typical application	<ul style="list-style-type: none"> <li>Compatible with Milltronics belt scales or equivalent 1, 2, 4<sup>1)</sup>, or 6<sup>1)</sup> load cell scales</li> <li>Compatible with LVDT equipped scales, with use of optional interface board (remotely mounted)</li> </ul>

###### Inputs

Load cell	0 ... 45 mV DC per load cell
Speed sensor	<ul style="list-style-type: none"> <li>0 ... 5 V low, 5 ... 15 V high</li> <li>1 ... 3 000 Hz, or</li> <li>Open collector switch, or</li> <li>Relay dry contact</li> </ul>
Auto zero	Dry contact from external device
mA	See optional mA I/O board <sup>1)</sup>
Auxiliary	5 discrete inputs for external contacts, each programmable for either: display scrolling, totalizer 1 reset, zero, span, multi-span, print, batch reset, PID function or online calibration, 2nd speed sensor

###### Outputs (load and speed)

mA	Programmable 0/4 ... 20 mA, for rate, optically isolated, 0.1 % of 20 mA resolution, 750 Ω load max. (see optional mA I/O board)
Load cell	10 V DC compensated excitation for strain gauge type, 6 cells max, 150 mA max.
Speed sensor(s)	12 V DC, 150 mA max. excitation
Remote totalizer 1	<ul style="list-style-type: none"> <li>Contact closure 10 ... 300 ms duration</li> <li>Solid state relay contact 30 V DC, 100 mA max.</li> <li>Max. contact on-resistance = 36 ohms</li> <li>Max. off-state leakage = 1 uA</li> </ul>
Remote totalizer 2	<ul style="list-style-type: none"> <li>Contact closure 10 ... 300 ms duration</li> <li>Solid state relay contact rated 240 V AC/DC, 100 mA max.</li> <li>Max. contact on-resistance = 36 ohms</li> <li>Max. off-state leakage = 1 uA</li> </ul>
Relay output	5 alarm/control relays, 1 SPST Form A relay contact per relay, rated 5 A at 250 V AC, non-inductive or 30 V DC

###### Measuring accuracy

Resolution	0.02 % of full scale
Accuracy	0.1 % of full scale

###### Rated operating conditions

Ambient conditions	
Location	Indoor/outdoor
Ambient temperature	-20 ... +50 °C (-5 ... +122 °F)
Relative humidity/ingress protection	Suitable for outdoor/Type 4X/ NEMA 4X/IP65
Installation category	II
Pollution degree	4

##### Milltronics BW500 and BW500/L

###### Design

Material (enclosure)	Polycarbonate
Dimensions	209 W x 285 H x 92 D mm (8.2 W x 11.2 H x 3.6 D inch)
Weight	2.6 kg (5.7 lb)

###### Power supply

Standard	<p>AC version</p> <ul style="list-style-type: none"> <li>100 ... 240 V AC, ± 10 %, 50/60 Hz, 55 VA max.</li> <li>Fuse FU3 = 2AG, 2 AMP, 250 V Slo Blo</li> </ul> <p>DC version</p> <ul style="list-style-type: none"> <li>10 ... 30 V DC, 26 W max.</li> <li>Fuse FU2 = 3.75 A resettable (not user replaceable)</li> </ul>
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###### Controls and displays

Displays	Illuminated 5 x 7 dot matrix liquid crystal display with 2 lines of 40 characters each
Programming	Via local keypad
Memory	Program and parameters stored in non-volatile Flash memory
Communications	<ul style="list-style-type: none"> <li>Two RS 232 ports</li> <li>One RS 485 port</li> <li>SmartLinx compatible</li> </ul>

###### mA I/O board

Inputs	2 programmable 0/4 ... 20 mA for PID control and on-line calibration, optically isolated, 0.1 % of 20 mA resolution, 200 Ω input impedance
Outputs	2 programmable 0/4 ... 20 mA for PID control, rate, load, and speed output, optically isolated, 0.1 % of 20 mA resolution, 750 Ω load max
Output supply	Isolated 24 V DC at 50 mA, short circuit protected

###### Approvals

BW500	CE, CSA <sub>US/C</sub> , FM, Measurement Canada, NTEP, MID, OIML, GOST, RCM, EAC, SABS, STAMEQ, KCC
BW500/L	CE, CSA <sub>US/C</sub> , FM, RCM, EAC, KCC

###### Options

- Speed sensor: MD-36/36A, MD-256, SITRANS WS300, TASS, or RBSS, or compatible
- SmartLinx Modules: protocol specific modules for interface with popular industrial communications systems. Refer to product documentation.
- LVDT interface card: for interface with LVDT based scales

<sup>1)</sup> BW500 only.

Selection and ordering data	Article No.	Order code
<b>Milltronics BW500 and BW500/L Integrator</b> Full-feature, powerful integrator designed for use with both belt scales and weighfeeders. ↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.	7MH7152-	
<b>Input voltage</b> AC voltage DC voltage	2 3	
<b>Auxiliary input/output board</b> None Board with 2 analog inputs and 2 analog outputs <sup>1)</sup>	A B	
<b>Feature software</b> BW500, 1 ... 6 load cell input (advanced feature set) BW500/L, 1 ... 2 load cell input <sup>2)</sup> (basic feature set)	A B	
<b>Auxiliary memory</b> None	0	
<b>Data communications<sup>3)</sup></b> SmartLinX ready SmartLinX PROFIBUS DP module SmartLinX DeviceNet module SmartLinX PROFINET module SmartLinX EtherNet/IP module SmartLinX Modbus TCP/IP module	0 2 3 4 5 6	
<b>Enclosures</b> Standard enclosure, no entry holes Standard enclosure, 4 entries, for M20 glands	1 2	
<b>Trade approval stickers</b> No trade approval sticker Not legal for Canadian and EU trade sticker Legal for Canadian trade <sup>4)5)6)</sup> Legal for U.S. trade (NTEP) <sup>4)5)6)</sup> Legal for World trade (OIML), European trade (MID) <sup>4)5)6)</sup>	A B C D E	
<b>Approvals</b> CE, CSA <sub>US/IC</sub> , FM, RCM, EAC, KCC	A	
		<b>Further designs</b> Please add "-Z" to article no. and specify order code(s). Stainless steel tag (69 x 50 mm), Measuring-point number/identification (max 27 characters), specify in plain text. <b>Y15</b> Manufacturer's test certificate: According to EN 10204-2.2 <b>C11</b> OIML/MID approval additional nameplate (submit application data with order) <b>Y77</b> NTEP approval additional nameplate (submit application data with order) <b>Y78</b> LVDT conditioner card mounted and connected for use with LVDT belt scales <b>G21</b> Stainless steel, sun/weather shield 357 x 305 x 203 mm (14 x 12 x 8 inch) (finished unit is field mounted with enclosure) <b>S50</b> Stainless steel enclosure, 304 (1.4301), [406 x 305 x 152 mm (16 x 12 x 6 inch), Nema/Type 4X, IP66; (finished unit is mounted inside enclosure)] • With window <b>A11</b> • Without window <b>A12</b> Painted mild steel, [406 x 305 x 152 mm (16 x 12 x 6 inch), Nema/Type 4, IP65; (finished unit is mounted inside enclosure)] • With window <b>A13</b> • Without window <b>A14</b> Painted mild steel, anti-vibration enclosure with viewing window [406 x 305 x 203 mm (16 x 12 x 8 inch), Nema/Type 4, IP66; (finished unit is mounted inside enclosure)] <b>A15</b> Painted mild steel, heated enclosure with viewing window for use down to -50 °C (-58 °F); finished unit is mounted inside enclosure 483 x 584 x 203 mm (19 x 23 x 8 inch) <b>A35</b>
		<b>Instruction manuals</b> All literature is available to download for free, in a range of languages, at <a href="http://www.siemens.com/weighing/documentation">http://www.siemens.com/weighing/documentation</a>

## Weighing Electronics

### Stand-alone electronics

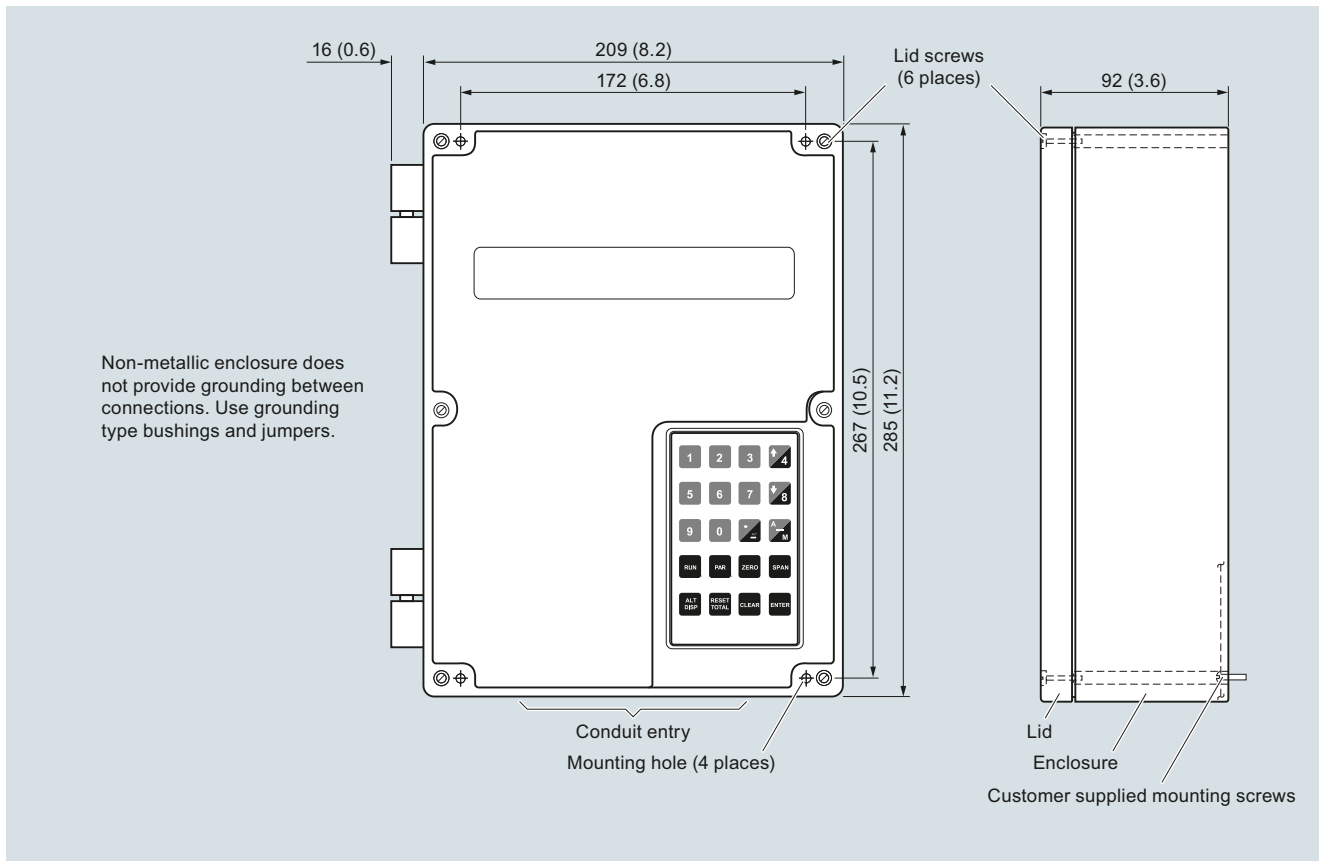
### Belt scales

#### Milltronics BW500 and BW500/L

Selection and ordering data	Article No.
<i>Optional equipment</i>	
Auxiliary I/O card spare	<b>7MH7723-1BJ</b>
LVDT Conditioners in Nema 4 enclosure (to interface LVDT Flowmeter/Belt scale without internal pre-amplifier)	<b>7MH7723-1AJ</b>
Supply voltage regulators, 120 V AC, 60 Hz	<b>7MH7726-1AN</b>
Cables to connect BW500, BW500/L, and SF500 keypad to -motherboard	<b>7MH7723-1CB</b>
SIMATIC Touch panel 277, 6 inch	<b>6AV6643-0AA01-1AX0</b>
SIMATIC Touch panel TP277B, 6 inch	<b>6AV6642-0BA01-1AX1</b>
SIMATIC Multi-panel MP277, 8 inch	<b>6AV6643-0CB01-1AX1</b>
Programmed MMC for SIMATIC panel TP277	<b>7MH7726-1AW</b>
Programmed MMC for SIMATIC panel TP177B	<b>7MH7726-1AX</b>
Programmed MMC for SIMATIC panel MP277	<b>7MH7726-1AY</b>
SITRANS RD100 Remote displays, see RD100 on page 2/106	<b>7ML5741-.....-</b>
SITRANS RD150 Remote displays, see RD150 on page 2/109	<b>7ML5742-.....-....</b>
SITRANS RD200 Remote displays, see RD200 on page 2/113	<b>7ML5740-.....-....</b>
SITRANS RD300 Remote displays, see RD300 on page 2/117	<b>7ML5744-.....-..</b>
SITRANS RD500 web, datalogging, alarming, Ethernet, and modem support for instrumentation, see page 2/121	<b>7ML5750-1AA00-0</b>
Large LED display, 150 mm (6 inch) high characters	<b>A5E31871009</b>
<i>Spare parts</i>	
Display card	<b>7MH7723-1AF</b>
BW500 motherboard, AC	<b>A5E34320772</b>
BW500/L motherboard, AC	<b>A5E34320773</b>
BW500 motherboard, DC	<b>A5E34320774</b>
BW500/L motherboard, DC	<b>A5E34320775</b>
Fuse, 2 A, 250 V, BW500, BW500/L, and SF500, spare	<b>7MH7723-1DG</b>
Lid with overlay and keypad for BW500	<b>7MH7723-1AK</b>
Lid with overlay and keypad for trade approved BW500	<b>7MH7723-1HN</b>
Lid with overlay and keypad for BW500/L	<b>A5E34699647</b>
Keypads spare for BW500, BW500/L, and SF500	<b>7MH7723-1CD</b>
LVDT card spare, internal to BW500	<b>A5E34699664</b>
Modbus TCP/IP, EtherNet/IP module	<b>7ML1830-1PN</b>
PROFINET IO module	<b>7ML1830-1PM</b>
PROFIBUS DP module	<b>7ML1830-1HR</b>
DeviceNet module	<b>7ML1830-1HT</b>

- 1) Required for PID control and online calibration, available with feature software option A only.
- 2) Available with auxiliary I/O option A, and trade approval stickers A, B only.
- 3) Required for industrial communications. SmartLinx PROFINET module is certified per standard V2.2.4.
- 4) Requires use with applicable certified MSI or MMI.
- 5) Complete specification data sheet and submit with order (see Application Questionnaire at <http://www.siemens.com/weighing/application-questionnaires>)
- 6) Available with feature software option A only.

**Dimensional drawings**



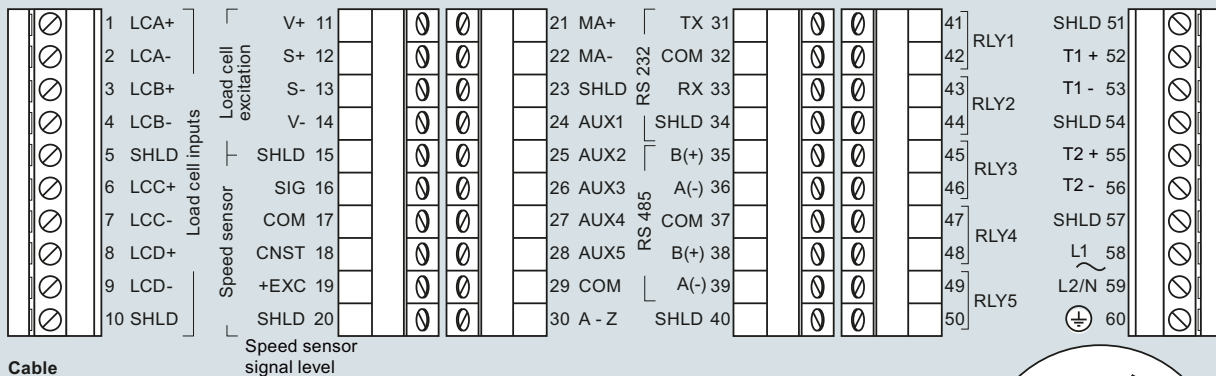
Milltronics BW500 and BW500/L, dimensions in mm (inch)

# Weighing Electronics

Stand-alone electronics  
Belt scales

## Milltronics BW500 and BW500/L

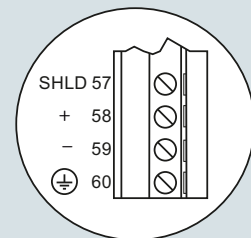
### Circuit diagrams



#### Cable

- One load cell:
  - Non-sensing: Belden 8404, 4 wire shielded, 20 AWG (0.5 mm<sup>2</sup>) or equivalent, 150 m (500 ft) max.
  - Sensing: Belden 9260, 6 wire shielded, 20 AWG (0.5 mm<sup>2</sup>) or equivalent, 300 m (1 000 ft) max.
- Two/four/six<sup>1)</sup> load cells:
  - Non-sensing: Belden 9260, 6 wire shielded, 20 AWG (0.5 mm<sup>2</sup>) or equivalent, 150 m (500 ft) max.
  - Sensing: Belden 8418, 8 wire shielded, 20 AWG (0.5 mm<sup>2</sup>) or equivalent, 300 m (1 000 ft) max.
- Speed sensor: Belden 8770, 3 wire shielded, 18 AWG (0.75 mm<sup>2</sup>) or equivalent, 300 m (1 000 ft)
- Auto zero: Belden 8760, 1 pair, twisted/shielded, 18 AWG (0.75 mm<sup>2</sup>) or equivalent, 300 m (1 000 ft) max.
- Remote total: Belden 8760, 1 pair, twisted/shielded, 18 AWG (0.75 mm<sup>2</sup>) or equivalent, 300 m (1 000 ft) max.

<sup>1)</sup> For four/six load cell scale, run two separate cables of two load cell configuration



DC version

Milltronics BW500 and BW500/L connections